

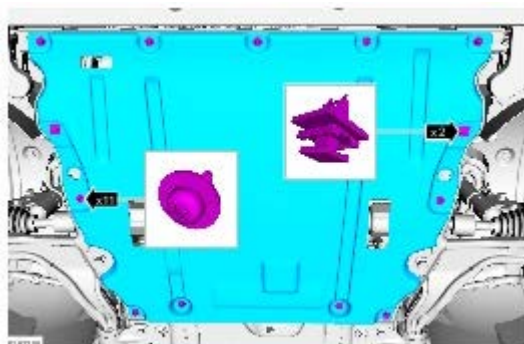
Removal and Installation

General Equipment

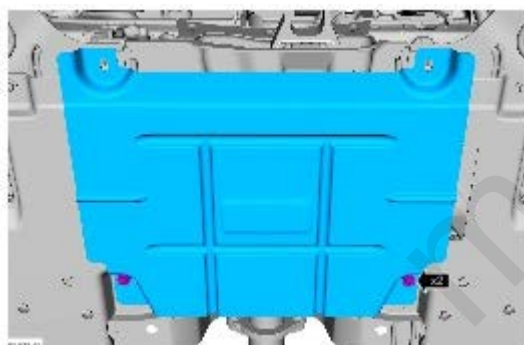
3.5 mm Drill Bit
Center Punch

Removal

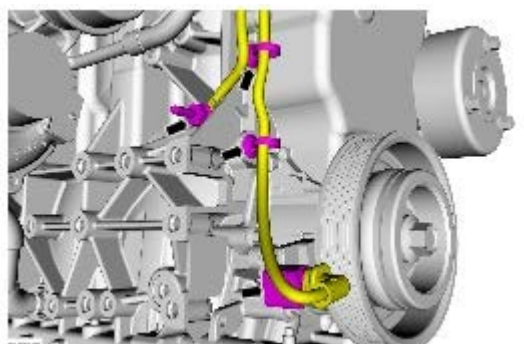
1. Refer to: [Battery Disconnect and Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).
2. Refer to: [Air Cleaner](#) (303-12B Intake Air Distribution and Filtering, Removal and Installation).
- 3.



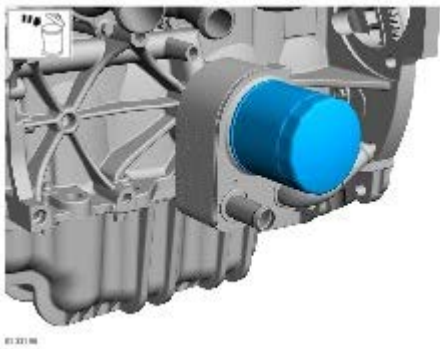
- 4.



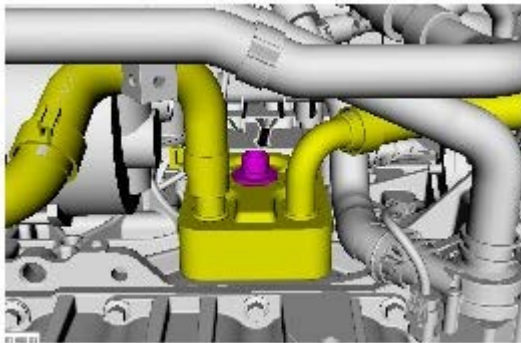
5. Torque: 18 Nm



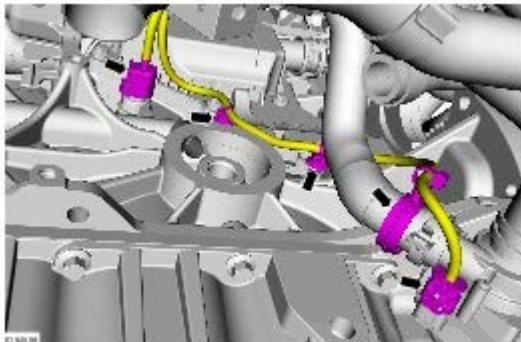
6. NOTE: Make sure that a new component is installed.



7. Torque: 55 Nm



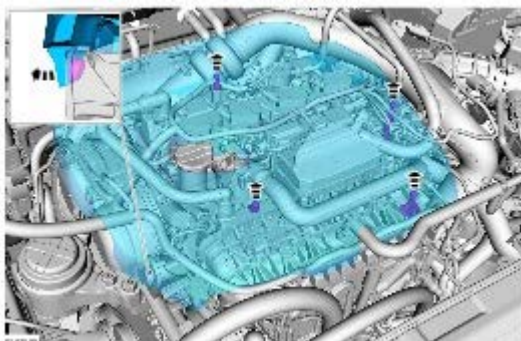
8.



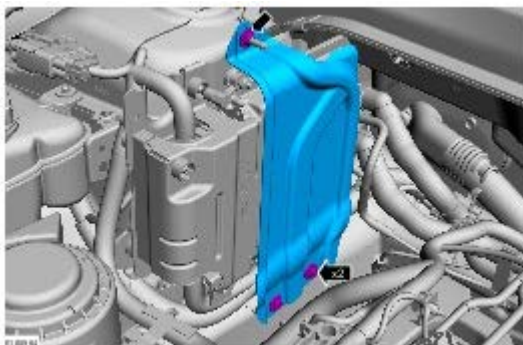
All vehicles

9. Lower the vehicle.

10.



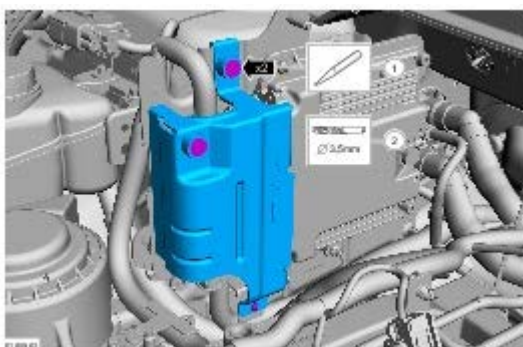
11. If equipped.



Vehicles with powertrain control module (PCM) security shield

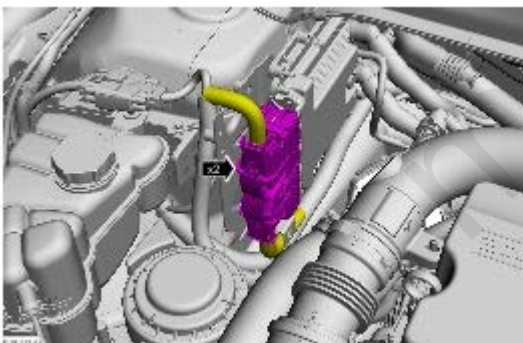
12.

1. Use the General Equipment: [Center Punch](#)
2. Use the General Equipment: [3.5 mm Drill Bit](#)

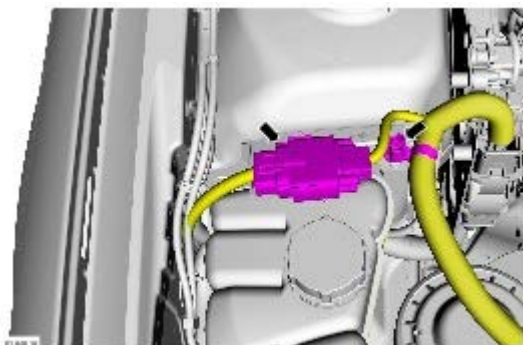


All vehicles

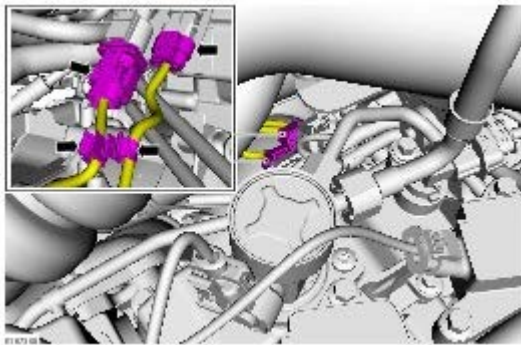
13.



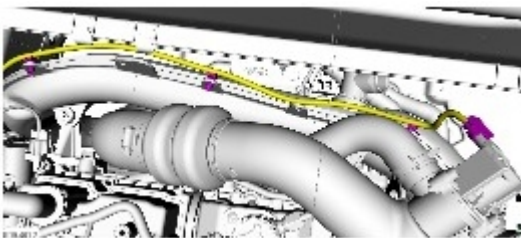
14.



15.

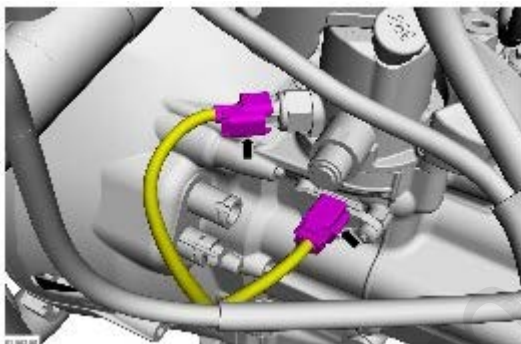


16.



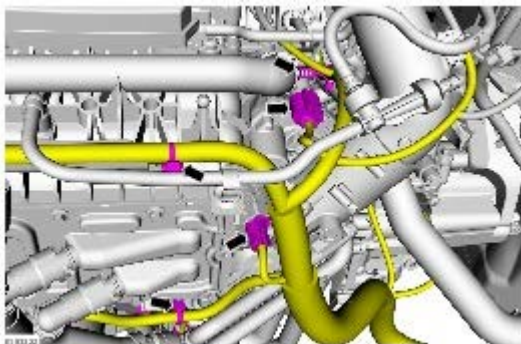
6-Speed Manual Transmission - B6

17.

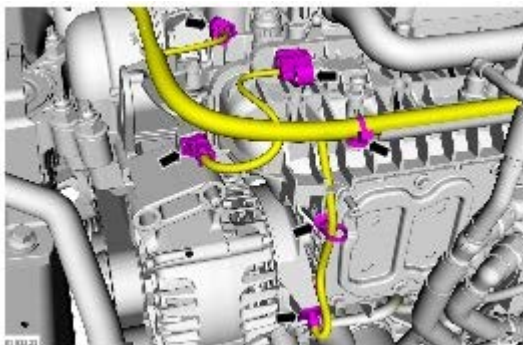


All vehicles

18.



19.



20.



Installation

1. To install, reverse the removal procedure.

Vehicles with powertrain control module (PCM) security shield

2. Tighten the shear bolt until the head is sheared off.

